

# Lock Out, Tag Out - LO(TO)<sup>2</sup>

## BEFORE THE JOB

- **LO(TO)<sup>2</sup> protocols** are **mandatory** for all work activities within Acerinox premises.
- **Isolation points** on machine, services or equipment are safely locked and tagged.
- **Try Out test** is performed to ensure the absence of residual energy (**Zero Energy State**).
- **All employees involved** in the work must place their **padlock** on the LOTO device(s).
- The isolation is **periodically** verified for **effectiveness**.

## AT THE END OF THE WORK

- Each individual must **remove** their own **lock before** any **energy** is **restored**.
- If any **lock** is **left behind**, additional **verification procedures** and documentation must be completed.



Control program for State a hazardous energy sources (i.e.: mechanic, electric, pneumatic, kinetic, potential, thermal, chemical and radiation) to ensure machines and equipment are safely isolated during maintenance or inspection works.