

DECLARATION OF PERFORMANCE AND CONFORMITY: EN 10088-4:2009

Document no.:

TEC-DOP-4541P

Revision 6

For the construction products: Hot Rolled Plate of Corrosion Resisting Steel					
				1.4541 – EN 10088-4:2009	
2.	Туре		1.4541 See marking / label / inspection certificate		
3.			Building Construction or Civil Engineering		
			Columbus Stainless (Pty) Ltd		
4.	Manufacturer		Hendrina Road, Middelburg, South Africa,		
			1050		
5.	Authorised Representative in the EU		Acerinox Europa S.A.U. C/ Santiago de		
5.	· · · · · · · · · · · · · · · · · · ·		Compostela nº 100. 28035 Madrid, Spain		
6.	Assessment system and verification for		EN 10088-4, Annex ZA, System 2+		
	constancy of performance as p	er Annex V			
	The Notified Body:		TÜV Rheinland Industrie Service GmbH, Koln 2+ 0035-CPR-A304		
7.	has conducted the first inspection and				
	continuous surveillance according to the system:				
	and issued the certificate:				
	as a confirmation of conformity	for the factory	0000 01		
	production control	,,			
8.	Construction product with European Technical Assessment: No				
9.					
	Essential Characteristics	Performa	ince	Harmonised Technical Specification	
	Tolerances on Dimensions	Tables 1, 2, 3,		-	
	Tolerances on Dimensions and Shape			Harmonised Technical Specification EN 10029:2010	
	Tolerances on Dimensions and Shape Mechanical Properties -	Tables 1, 2, 3,		-	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse:	Tables 1, 2, 3, Paragraph 7		-	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength	Tables 1, 2, 3, Paragraph 7 500-700MPa		-	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa		EN 10029:2010	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40%		EN 10029:2010	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation • Impact strength	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40% ≥60J		EN 10029:2010 EN 10088-4:2009	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40%		EN 10029:2010	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation • Impact strength Weldability [Covered by	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40% ≥60J Table 3		EN 10029:2010 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40% ≥60J		EN 10029:2010 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40% ≥60J Table 3 Table 3		EN 10029:2010 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: Tensile strength 0.2% Proof strength Elongation Impact strength Weldability [Covered by chemical composition] Durability [Covered by chemical composition] Fracture Toughness / Brittle Strength [Covered by impact	Tables 1, 2, 3, Paragraph 7 500-700MPa ≥200MPa ≥40% ≥60J Table 3		EN 10029:2010 EN 10088-4:2009 EN 10088-4:2009	
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	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle Strength [Covered by impact strength]	Tables 1, 2, 3, Paragraph 7 500-700MPa $\geq 200MPa$ $\geq 40\%$ $\geq 60J$ Table 3 Table 3 Table 10	4 & 5	EN 10029:2010 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009	

10. The performance of the product is in accordance with the specification given above.

This Declaration of Performance is issued under the sole responsibility of Columbus Stainless (Pty) Ltd.

Signed for and on behalf of the manufacturer by:

NJ Fourie: Business Unit Manager Technical Signed at Middelburg, South Africa on the 12th day of June 2020